



Hurricane™ Solid Carbide, Coolant-Fed Ball Nose End Mill

Product Overview:

CFT Systems tool designed to minimize the effects of harmonics while machining to maximize tool life and metal removal rates. The solid carbide Hurricane™ Series 925 Ball Nose End Mill has four individually designed flutes that work together to reduce vibration.

Applications:

- Designed to rough and finish in one operation.
- Capable of machining intricate aerospace parts without changing tools during multiple-axis machining.

Key Product/Performance Features:

- 4 Individually Designed Flutes
- Variable Helix
- Variable Index
- Variable Rake
- Right Hand Spiral
- Right Hand Cut
- Center Cutting
- Superior Core Strength
- h6 Shank Tolerance
- Multi layer coating with terrific levels of oxidation resistance and hot hardness. Outstanding frictional properties.



Ordering Information

PART NUMBER	TOOL DIAMETER		SHANK DIA	FLUTE LENGTH	OVERALL LENGTH
	INCH	DECIMAL			
925-02500	1/4	.2500	.2500	3/4	2-1/2
925-03750	3/8	.3750	.3750	1	3
925-05000	1/2	.5000	.5000	1-1/4	3
925-06250	5/8	.6250	.6250	1-1/2	3-1/2
925-07500	3/4	.7500	.7500	1-1/2	4

To order, Call Toll Free: 800-600-2248 • Fax: 216-481-9966
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CFT Systems™, A George Whalley Company, specializes in the development of off-the-shelf and custom-application coolant-fed tooling & systems for customers worldwide.



**Innovations in Coolant-Fed
Tooling & Systems**

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